

b'train

train'operate LEV1



Because we care

Target group

- ◆ Operating personnel

Objective

- ◆ You can detect dangers of accidents and minimize them
- ◆ You know the machine's function and you know how to operate it
- ◆ You can perform the necessary steps to efficiently change the product
- ◆ You can perform the periodic cleaning and maintenance work to ensure that production on the machine runs as smoothly as possible

Condition

- ◆ Experience in handling of glass
- ◆ Understanding of mechanical processes
- ◆ Experience in operating a PC with a keyboard and mouse

Content

- ◆ Explaining the functions and safety concept with a practical demonstration
- ◆ Explaining the operating software with a practical implementation
- ◆ Efficient product change with practical repetition
- ◆ Explaining all parameters that are important for production
- ◆ Performing corrections and observing the effects
- ◆ Explaining which periodic cleaning and maintenance work must be performed to ensure production on the machine runs as smoothly as possible

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Training duration and costs

Machine/System	Duration	Amount
◆ champ'speed without drilling machine	1.5 days (12h + 2h)	€ 1.750.–
◆ champ'speed with drilling machine	1.5 days (12h + 2h)	€ 1.750.–

Working hours

◆ Normal working hours	Monday to Friday (up to max. 8 hrs/day)
◆ Overtime	Saturday, Sunday and Night (8.00 p.m. – 6.00 a.m.) € 187.50 / hour

Travel expenses

- ◆ The travel expenses are invoiced according to expenditure

Hotel and expenses

- ◆ Hotel and expenses are invoiced according to expenditure (see country table)
- ◆ Included with a new system installation

Number of participants

- ◆ Minimum 1 participant, Maximum 6 participants

Training location

- ◆ At the machine location
 - ◆ A meeting room is preferable
- Note: The practical training is performed on the machine / no production**

Materials required for the training (provided by the customer)

- ◆ Flipchart
- ◆ Templates and glass for 3 different models
 - Model 1, approx. 15 panes
 - Model 2, approx. 25 panes
 - Model 3, glass goes into production

Advanced course

- ◆ «train'operate LEV2» is not an extension, but rather an independent course for supervisors

Day 1		Day 2	
Time	Topic	Time	Topic
8:00 - 8:45	Welcome and General Points on Safety	8:00 - 8:30	Learning Objectives Test – Day 1
8:45 - 10:15	Description of the Machine	8:30 - 9:30	Starting Production (Customer Model)
10:15 - 11:45	Operation of the Machine	9:30 - 10:30	Monitoring Production
11:45 - 12:45	Lunch break	10:30 - 11:00	End Production
12:45 - 14:15	Preparing for Production on Model 1	11:00 - 12:00	Maintenance of the Machine
14:15 - 15:45	Retooling for Model 2 and Production Test Run	12:00 - 13:00	End of Training
15:45 - 16:15	Tidying up and Cleaning		



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